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IN THE CLAIMS

- 5 1. An integral structure comprising a metal surface and a plastic surface, said surfaces joined by one or more fastening means.
- 2. The integral structure of Claim 1 wherein said

 fastening means comprises a head portion and a neck
 portion joined thereto forming an undercut.
 - 3. The integral structure of Claim 1 further comprising plastic ribs interconnected along said metal surface.
 - 4. The integral structure of Claim 3 wherein said plastic surface and plastic ribs are selected from the group consisting of polyamides, polyesters, and liquid crystalline polymers.
 - 5. The integral structure of Claim 2 wherein said fastening means further comprises one or more apertures formed therethrough.
 - 6. An article made from the integral structure of Claim 1.
 - 7. A front end module made from the integral structure of Claim 1.